SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture: Hylobond 511 Activator
Registration number: -
Synonyms: None.
SDS number: 32
Issue date: 23-September-2015
Version number: 02
Revision date: 23-August-2018
Supersedes date: 23-September-2015

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Activator
Uses advised against: Use in accordance with supplier's recommendations.

1.3. Details of the supplier of the safety data sheet

Manufacturer: Hylomar Ltd.
Address: Hylo House, Cale Lane, New Springs, Wigan, Greater Manchester, UK, WN2 1JT
Telephone number: +44(0)1942 617000
E-mail address: info@hylomar.co.uk
Contact person: Technical Department

1.4. Emergency telephone number
Access code: 333544

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards
   Flammable liquids Category 2 H225 - Highly flammable liquid and vapour.

Health hazards
   Skin corrosion/irritation Category 2 H315 - Causes skin irritation.
   Skin sensitisation Category 1 H317 - May cause an allergic skin reaction.
   Specific target organ toxicity - single exposure Category 3 respiratory tract irritation H335 - May cause respiratory irritation.

Environmental hazards
   Hazardous to the aquatic environment, long-term aquatic hazard Category 2 H411 - Toxic to aquatic life with long lasting effects.

Hazard summary
Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. May cause respiratory irritation. Dangerous for the environment if discharged into watercourses. Occupational exposure to the substance or mixture may cause adverse health effects.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: Methyl methacrylate

Hazard pictograms

[Insert hazard pictograms]
Signal word: Danger

Hazard statements:
- H225: Highly flammable liquid and vapour.
- H315: Causes skin irritation.
- H317: May cause an allergic skin reaction.
- H335: May cause respiratory irritation.
- H411: Toxic to aquatic life with long lasting effects.

Precautionary statements:
- Prevention: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear protective gloves/protective clothing/eye protection/face protection.
- Response: If skin irritation occurs: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.
- Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information: None.

2.3. Other hazards: This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>%</th>
<th>CAS-No. / EC No.</th>
<th>REACH Registration No.</th>
<th>Index No.</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>50-55</td>
<td>80-62-6</td>
<td>201-297-1</td>
<td>-</td>
<td>607-035-00-6</td>
</tr>
<tr>
<td>Classification:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>#</td>
</tr>
<tr>
<td>Flam. Liq. 2;H225, Skin Irrit. 2;H315, Skin Sens. 1;H317, STOT SE 3;H335</td>
<td>D</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dipropylene glycol dibenzoate</td>
<td>8-10</td>
<td>27138-31-4</td>
<td>248-258-5</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Classification:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic Chronic 3;H412</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pyridine, 3,5-diethyl-1,2-dihydro-1-phenyl-2-propyl</td>
<td>&lt;2</td>
<td>34562-31-7</td>
<td>252-091-3</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Classification:</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute Tox. 4;H302, Skin Irrit. 2;H315, Eye Irrit. 2;H319, Aquatic Acute 1;H400(M=10), Aquatic Chronic 1;H410(M=10)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

List of abbreviations and symbols that may be used above:
Note D: Certain substances which are susceptible to spontaneous polymerisation or decomposition are generally placed on the market in a stabilised form. It is in this form that they are listed in Part 3. However, such substances are sometimes placed on the market in a non-stabilised form. In this case, the supplier must state on the label the name of the substance followed by the words "non-stabilised".

Composition comments: All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information: Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

4.1. Description of first aid measures

Inhalation: Move to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Call a physician if symptoms develop or persist.

Skin contact: Remove contaminated clothing immediately and wash skin with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.

Ingestion: Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

4.2. Most important symptoms and effects, both acute and delayed: Direct contact with eyes may cause temporary irritation. Skin irritation. May cause respiratory irritation. Sensitisation.
4.3. Indication of any immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards

Highly flammable liquid and vapour.

5.1. Extinguishing media

<table>
<thead>
<tr>
<th>Suitable extinguishing media</th>
<th>Unsuitable extinguishing media</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).</td>
<td>Do not use water jet as an extinguisher, as this will spread the fire.</td>
</tr>
</tbody>
</table>

5.2. Special hazards arising from the substance or mixture

Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed. By heating and fire, toxic vapours/gases may be formed.

5.3. Advice for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Ensure adequate ventilation. Ventilate closed spaces before entering them. Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Avoid contact with eyes, skin, and clothing. Avoid breathing mist or vapour. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Wear appropriate protective equipment and clothing during clean-up. Local authorities should be advised if significant spillages cannot be contained.

For emergency responders

Wear appropriate protective equipment and clothing during clean-up. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapour. Avoid contact with skin, eyes and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Wash thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. Do not eat, drink or smoke when using the product.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see section 10 of the SDS).

7.3. Specific end use(s)

Activator.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
Occupational exposure limits

UK. EH40 Workplace Exposure Limits (WELs)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate (CAS 80-62-6)</td>
<td>STEL</td>
<td>416 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>208 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 ppm</td>
</tr>
</tbody>
</table>


<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate (CAS 80-62-6)</td>
<td>STEL</td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

No biological exposure limits noted for the ingredient(s).

Follow standard monitoring procedures.

Not available.

Not available.

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Wear safety glasses with side shields (or goggles). Eye protection should meet standard EN 166.

Wear suitable gloves tested to EN374. Be aware that the liquid may penetrate the gloves. Frequent change is advisable. Suitable gloves can be recommended by the glove supplier.

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

In case of inadequate ventilation or risk of inhalation of vapours, use suitable respiratory equipment with combination filter (type A2/P2).

Wear appropriate thermal protective clothing, when necessary.

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Physical state</th>
<th>Paste.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>Paste.</td>
<td></td>
</tr>
<tr>
<td>Colour</td>
<td>White.</td>
<td></td>
</tr>
<tr>
<td>Odour</td>
<td>Strong. Acrylic.</td>
<td></td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available.</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable.</td>
<td></td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
<td></td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available.</td>
<td></td>
</tr>
</tbody>
</table>
Flash point 10.0 °C (50.0 °F) Closed cup
Evaporation rate Not available.
Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits
Flammability limit - lower (%) Not available.
Flammability limit - upper (%) Not available.

Vapour pressure Not available.
Vapour density Not available.
Relative density Not available.
Solubility(ies) Insoluble in water.
Partition coefficient (n-octanol/water) No data available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.

Explosive properties Not explosive.
Oxidising properties Not oxidising.

9.2. Other information

SECTION 10: Stability and reactivity
10.1. Reactivity The product is stable and non reactive under normal conditions of use, storage and transport.
10.2. Chemical stability Material is stable under normal conditions.
10.3. Possibility of hazardous reactions May polymerise.
10.4. Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
10.6. Hazardous decomposition products Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure
Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful. May cause irritation to the mucous membranes and upper respiratory tract.
Skin contact Causes skin irritation. May cause an allergic skin reaction.
Eye contact Direct contact with eyes may cause temporary irritation.
Ingestion May cause discomfort if swallowed.

Symptoms Direct contact with eyes may cause temporary irritation. Skin irritation. May cause respiratory irritation. Sensitisation.

11.1. Information on toxicological effects

Acute toxicity May cause respiratory irritation.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate (CAS 80-62-6)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td>Mouse</td>
<td>LC50: 18.5 mg/l, 2 Hours</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>LD50: 7800 mg/kg</td>
</tr>
<tr>
<td><strong>Skin corrosion/irritation</strong></td>
<td>Causes skin irritation.</td>
<td></td>
</tr>
<tr>
<td><strong>Serious eye damage/eye irritation</strong></td>
<td>Direct contact with eyes may cause temporary irritation.</td>
<td></td>
</tr>
<tr>
<td><strong>Respiratory sensitisation</strong></td>
<td>Due to partial or complete lack of data the classification is not possible.</td>
<td></td>
</tr>
<tr>
<td><strong>Skin sensitisation</strong></td>
<td>May cause an allergic skin reaction.</td>
<td></td>
</tr>
</tbody>
</table>
Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.
Carcinogenicity Based on available data, the classification criteria are not met.

IARC Monographs. Overall Evaluation of Carcinogenicity
Methyl methacrylate (CAS 80-62-6) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure May cause respiratory irritation.
Specific target organ toxicity - repeated exposure Due to partial or complete lack of data the classification is not possible.
Aspiration hazard Due to partial or complete lack of data the classification is not possible.
Mixture versus substance information No data available.

SECTION 12: Ecological information
12.1. Toxicity Toxic to aquatic life with long lasting effects.
12.2. Persistence and degradability The product is not expected to be readily biodegradable.
12.3. Bioaccumulative potential No data available.
Partition coefficient n-octanol/water (log Kow) No data available.
Bioconcentration factor (BCF) Not available.
12.4. Mobility in soil No data available.
Mobility in general No data available.
12.5. Results of PBT and vPvB assessment This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.
12.6. Other adverse effects None known.

SECTION 13: Disposal considerations
13.1. Waste treatment methods
Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied.
EU waste code 08 04 09* The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container.
Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information
ADR
14.1. UN number UN1133
14.2. UN proper shipping name ADHESIVES containing flammable liquid
14.3. Transport hazard class(es)
   Class 3
   Subsidiary risk -
   Label(s) 3
   Hazard No. (ADR) 33
   Tunnel restriction code D/E
14.4. Packing group II
14.5. Environmental hazards Yes
14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

RID
14.1. UN number UN1133
14.2. UN proper shipping name ADHESIVES containing flammable liquid
14.3. Transport hazard class(es)
   Class 3
   Subsidiary risk -
   Label(s) 3

14.4. Packing group II

14.5. Environmental hazards Yes

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

ADN
14.1. UN number UN1133
14.2. UN proper shipping name Adhesives

14.3. Transport hazard class(es)
   Class 3
   Subsidiary risk -
   Label(s) 3

14.4. Packing group II

14.5. Environmental hazards Yes

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA
14.1. UN number UN1133
14.2. UN proper shipping name Adhesives containing flammable liquid

14.3. Transport hazard class(es)
   Class 3
   Subsidiary risk -

14.4. Packing group II

14.5. Environmental hazards Yes

ERG Code 3L

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG
14.1. UN number UN1133
14.2. UN proper shipping name ADHESIVES containing flammable liquid

14.3. Transport hazard class(es)
   Class 3
   Subsidiary risk -

14.4. Packing group II

14.5. Environmental hazards
   Marine pollutant Yes
   EmS F-E, S-D

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations
   Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended
   Not listed.
   Not listed.
   Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended
   Not listed.
   Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended
   Not listed.
   Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended
   Not listed.
Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended
Not listed.

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA
Not listed.

Authorisations
Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorisation, as amended
Not listed.

Restrictions on use
Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended
Methyl methacrylate (CAS 80-62-6)
Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.
Not listed.

Other EU regulations
Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended
Not listed.

Other regulations
The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

Directive 2012/18/EU on major accident hazards involving dangerous substances: P5 and E2.

National regulations
Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended. Young people under 18 years old are not allowed to work with this product according to EU Directive 94/33/EC on the protection of young people at work, as amended.

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information
List of abbreviations

DNEL: Derived No-Effect Level.
PNEC: Predicted No-Effect Concentration.
PBT: Persistent, bioaccumulative and toxic.
vPvB: Very Persistent and very Bioaccumulative.
LD50: Lethal Dose, 50%.
LC50: Lethal Concentration, 50%.
EC50: Effective Concentration, 50%.

References
HSDB® - Hazardous Substances Data Bank

Information on evaluation method leading to the classification of mixture
The mixture is classified based on test data for physical hazards. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. For details, refer to Sections 9, 11 and 12.

Full text of any H-statements not written out in full under Sections 2 to 15

H225 Highly flammable liquid and vapour.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Training information
Follow training instructions when handling this material.

Disclaimer
The information in the sheet was written based on the best knowledge and experience currently available.